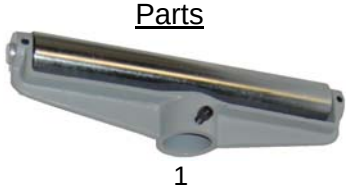
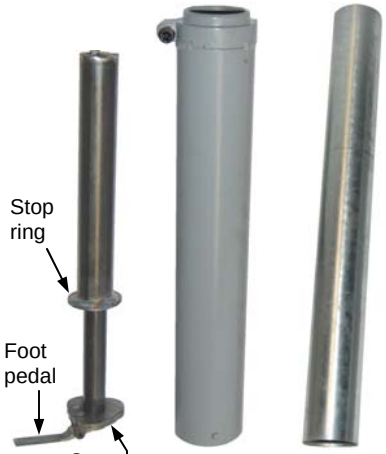
ASSEMBLY INSTRUCTIONS

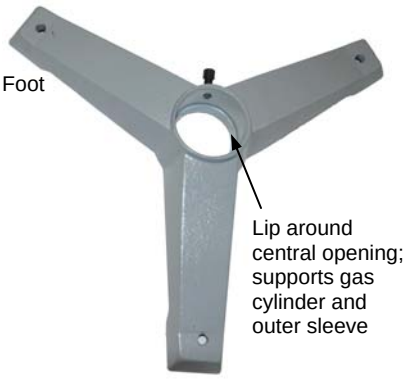
Parts



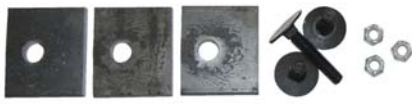
1



2 3 4



5



6 7 8

[NOTE: Steps 1 & 2 apply to STAND-G series models only; assembly instructions for STAND-V and STAND-H models begin at Step 3.]

Step 1: Install the spacers. As shown in Fig. 1, fasten a spacer (6) to the underside of each foot of the base (5). Insert a bolt (7) through the hole in a spacer; feed it through the corresponding hole in a foot; then secure the connection with a Nylock nut (8).

Step 2: Install the gas cylinder (2). Insert the foot pedal through the central opening in the base, and rest the mounting bracket on the lip around the central opening. The gas cylinder should stand upright as shown in Fig. 2.

Fig. 1: Step 1

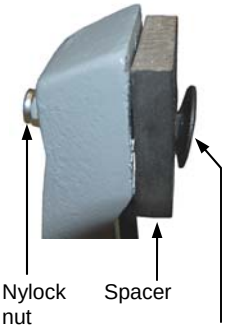
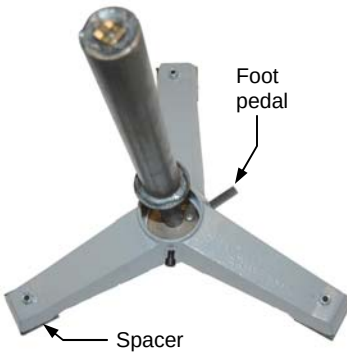
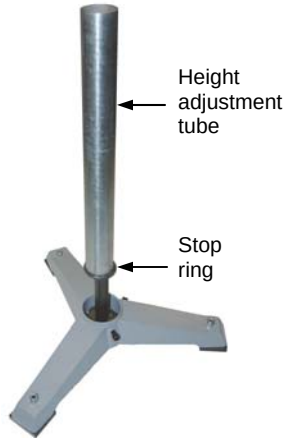


Fig. 2: Step 2



Step 3: Install the height adjustment tube. Slide the tube over the gas cylinder until it rests on the stop ring as shown in Fig. 3.

Fig. 3: Step 3



Step 4: Install the outer sleeve. Loosen the clamp screw; then slide the outer sleeve over the gas cylinder and into the central opening in the base. Secure the sleeve to the base by tightening the retaining screw. (See Fig. 4). Retighten the clamp screw.

Step 5: Install the roller head. Slide the roller head onto the top end of the height adjustment tube. Secure the roller head to the tube by tightening the retaining screw. (See Fig. 5).

Step 6: Adjust the height of the roller head.

- Manually adjusted models: first loosen the clamp screw (see Fig. 5); then adjust the height of the roller as desired, and retighten the clamp screw;
- Gas cylinder actuated models: loosen the clamp screw, and then press the foot pedal down. The roller will automatically rise. To lower the roller, press the foot pedal and press down on the roller until the desired position is achieved; then release the foot pedal. Retighten the clamp screw.

Fig. 4: Step 4

Fig. 5: Step 5

Item No.	Description	Quantity
1	Roller head (Horizontal roller shown in photos: models Stand-H, Stand-H-Hp, Stand-G-H, Stand-G-H-HP)	1
2	Gas-actuated cylinder	1
3	Outer sleeve	1
4	Height adjustment tube:	1
5	Base	1
6	Steel spacer	3
7	3/8in.-16 x 2¼in. elevator bolt	3
8	3/8in.-16 zinc-plated hex nut	3